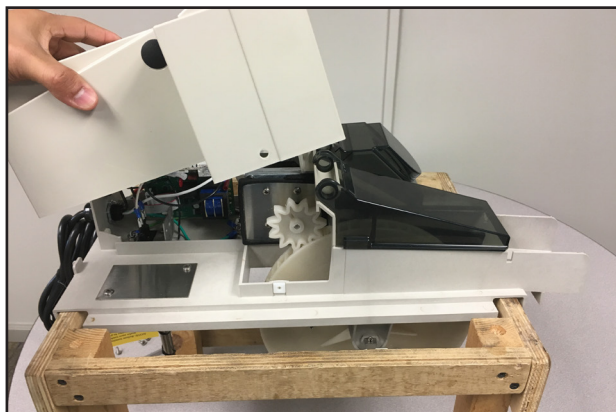




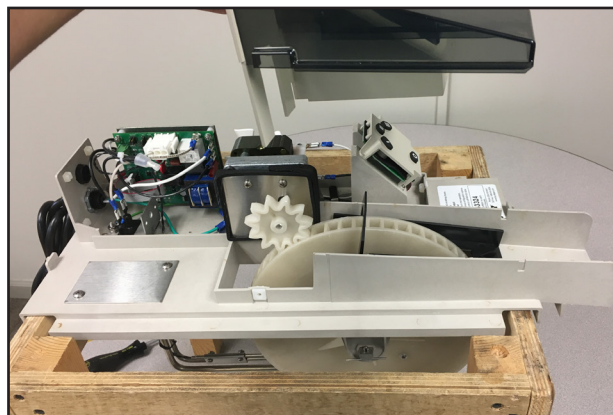
1. Unplug Electrical Assembly and move to a location with adequate workspace.



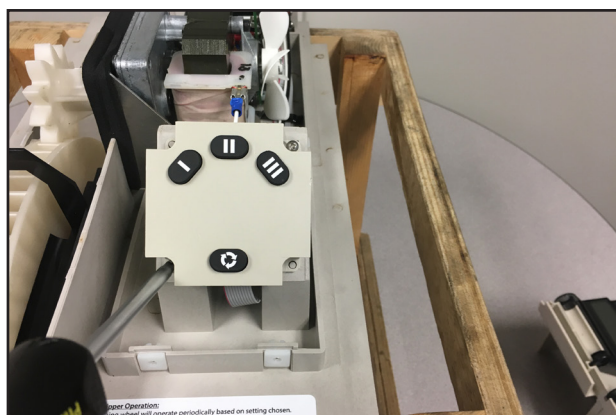
2. Remove (2) screws from the front enclosure, (2) on each side and (4) from the rear enclosure.



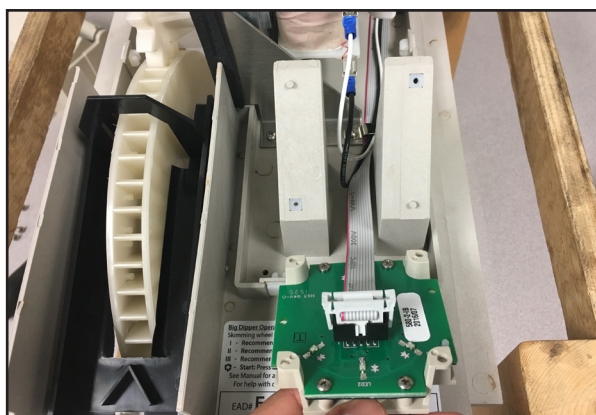
3. Lift cover up and remove rear enclosure.



4. Lift front enclosure and remove.



5. Locate the Push Button Interface Board and remove (2) screws.



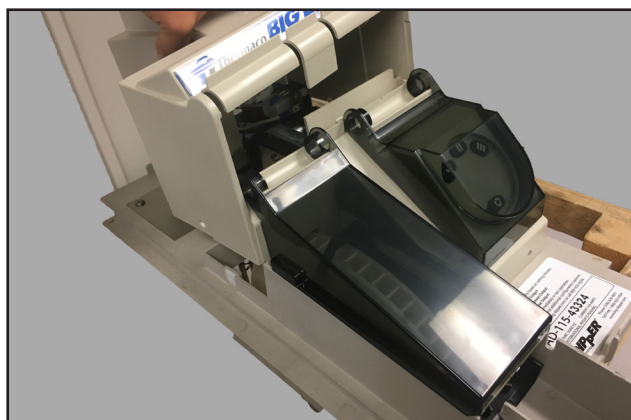
6. Once screws are removed, pull board back with caution.



7. Pull outer tabs out and disconnect ribbon from Push Button Interface Board.



8. Install new Push Button Interface Board and Replace the (2) screws used to remove the Push Button Interface Board.



9. Replace housing cover assembly back in unit.



11. Replace the eight (8) screws in the housing. Two (2) in the front, one (1) on each side, and four (4) in the rear.

12. Place Electrical Assembly on the Big-Dipper unit and connect the unit to a power source.